

DEPARTMENT OF TRANSPORTATION

DIVISION OF ENGINEERING SERVICES

Office of Structural Materials

Quality Assurance and Source Inspection



Bay Area Branch
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Contract #: 04-0120F4Cty: SF/ALA Rte: 80 PM: 13.2/13.9File #: 69.28**WELDING INSPECTION REPORT****Resident Engineer:**Pursell, Gary**Address:** 333 Burma Road**City:** Oakland, CA 94607**Report No:** WIR-006281**Date Inspected:** 13-Apr-2009**Project Name:** SAS Superstructure**OSM Arrival Time:** 645**Prime Contractor:** American Bridge/Fluor Enterprises, a JV**OSM Departure Time:** 1845**Contractor:** Zhenhua Port Machinery Company, Ltd (ZPMC), Changxing Island **Location:** Shanghai, China**CWI Name:** Li Zhi jiang**CWI Present:** Yes No**Inspected CWI report:** Yes No N/A**Rod Oven in Use:** Yes No N/A**Electrode to specification:** Yes No N/A**Weld Procedures Followed:** Yes No N/A**Qualified Welders:** Yes No N/A**Verified Joint Fit-up:** Yes No N/A**Approved Drawings:** Yes No N/A**Approved WPS:** Yes No N/A**Delayed / Cancelled:** Yes No N/A**Bridge No:** 34-0006**Component:** OBG Components**Summary of Items Observed:**

On this date Caltrans OSM Quality Assurance (QA) Inspector, Hiranch Patel, was present during the times noted above for observations relative to the work being performed.

Bay #2

This QA inspector performed UT of approximately 10% of the area previously tested and accepted by ZPMC Quality Control personnel. This QA Inspector generated an UT report for this date. The member is identified as OBG Components. The weld designations reviewed are as follows:

-(FB028-009-078, 079, 081, 101, 108, 122)

-(FB028-010-078, 079, 080, 081, 101, 108, 117, 122)

-(FB023-008-078, 079, 081, 101, 108, 117, 122)

Bay #2

This QA inspector observed the following work in progress:

FCAW welding of weld joint Segment 1AE, Segment 004A*-010 located on Segment1AE. Welder is identified as 066155 (3G). ZPMC QC is identified as Geng Wei. The welding variables recorded by QC appeared to comply with the Applicable WPS.

SAW welding of weld joint Segment 1AE, Segment 004A*-007 located on Segment1AE. Welder is identified as 250050 (3G). ZPMC QC is identified as Geng Wei. The welding variables recorded by QC appeared to comply with the Applicable WPS.

FCAW welding of weld joint FB010-030-016 located on FB010-030. Welder is identified as 20509 (3G). ZPMC

WELDING INSPECTION REPORT

(Continued Page 2 of 2)

QC is identified as Geng Wei. The welding variables recorded by QC appeared to comply with the Applicable WPS.

FCAW welding of weld joint FB010-030-015 located on FB010-030. Welder is identified as 20509 (3G). ZPMC QC is identified as Geng Wei. The welding variables recorded by QC appeared to comply with the Applicable WPS.

Unless otherwise noted, all observed on this date appeared to generally comply with applicable contract documents

Summary of Conversations:

No relevant conversations.

Comments

This report is for the purpose of determining conformance with the contract documents and is not for the purpose of making repair or fit for purpose recommendations. Should you require recommendations concerning repairs or remedial efforts please contact Eric Tsang 150-0042-2372, who represents the Office of Structural Materials for your project.

Inspected By:	Patel,Hiranch	Quality Assurance Inspector
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Reviewed By:	Clifford,William	QA Reviewer
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